#### **Icing Loss Estimation: Practical Insights for Accuracy**

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## Cetek

# Icing losses estimation

• Often feels like a game of the Price is Right



- Everybody has their estimation: Owners, operators and 3<sup>rd</sup> parties
- But why is it complicated?

## Why is it complicated?



- Data is incomplete and needs to be cleaned
- Other factors can influence the performance of the turbines

# Why is it complicated?

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- Good tools like T19 Iceloss method exist
- Preprocessing and quality control are required
- Cannot use them blindfolded



## What is needed?

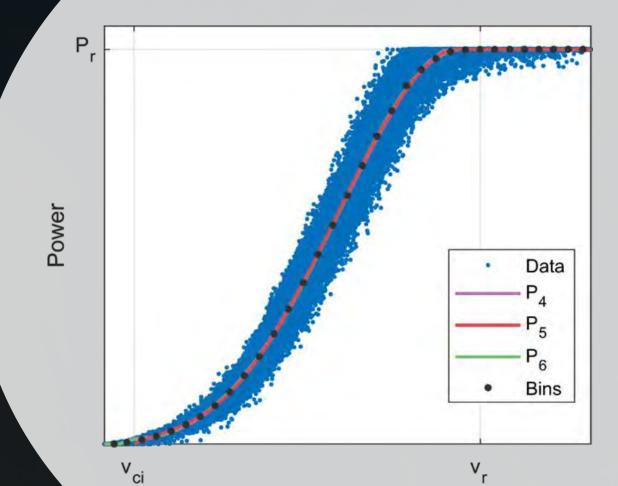


Two steps are crucial to accurately estimate icing losses:

- Estimating the expected power
- Excluding external factors







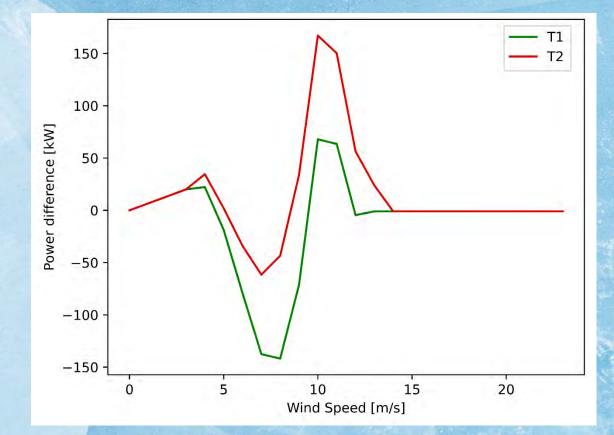
Wind Speed

erge, P.; Lemay, J.; Ruei, J. & Begin-Drolet, A. (2021) In situ estimation of effective liquid er content on a wind turbine using a thermal based sensor. Cold Regions Science and inology 184 (2021) 103235https://doi.org/10.1016/i.coldregions.2021.103235



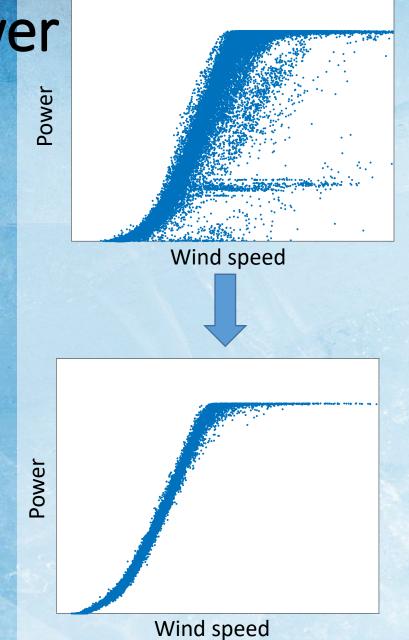
**Customizing power curves** 

- Manufacturer's power curve is generic
- Specific power curves might be very different within a wind farm



**Build custom power curves** 

- Gather raw data
- Clean data set
- Avoid biases
- Use the power of timeseries





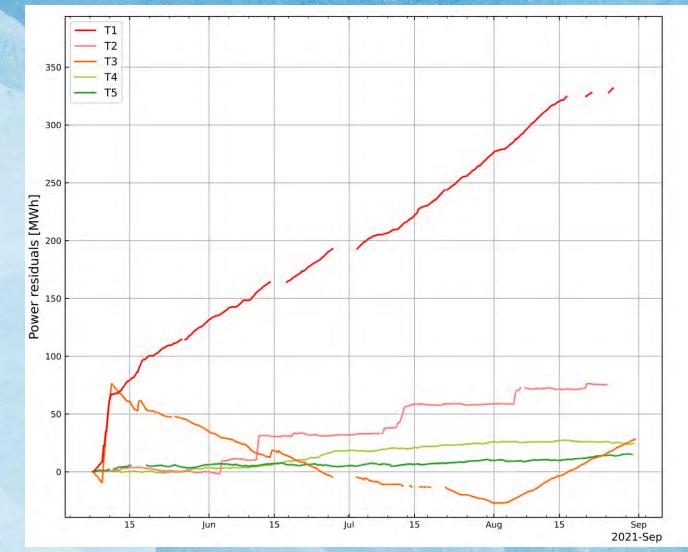
### Validate power curve

- Cumulative sum of losses during the summer
- Excluding faults and maintenance
- Expecting straight line
- Gives order of magnitude of "leaks"



### Validate power curve

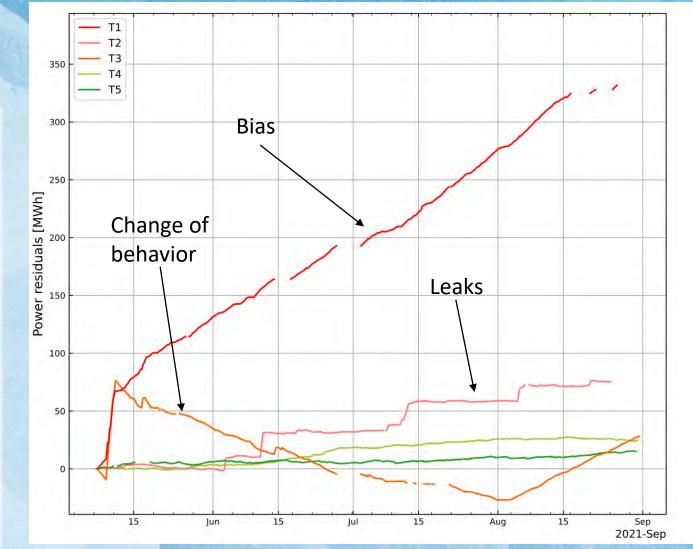
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## Separate icing from other variables

#### These variables include:

- Wind speed
- Wind orientation
- Temperature
- Maintenance or faults
- Curtailment

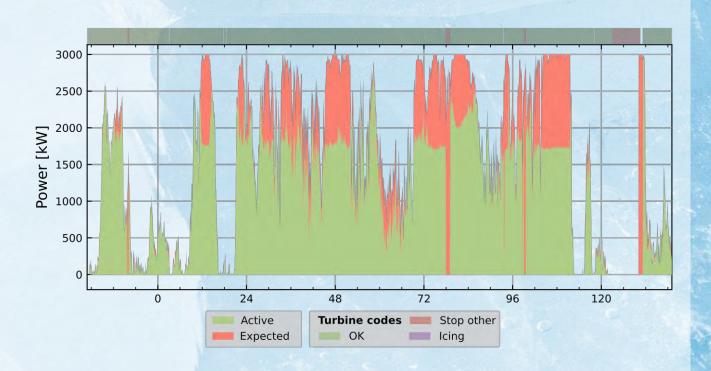




- A lot of curtailment and faults are not tagged
- Common solution: compute losses only during active icing status or stoppages
- Result : underestimation of the losses

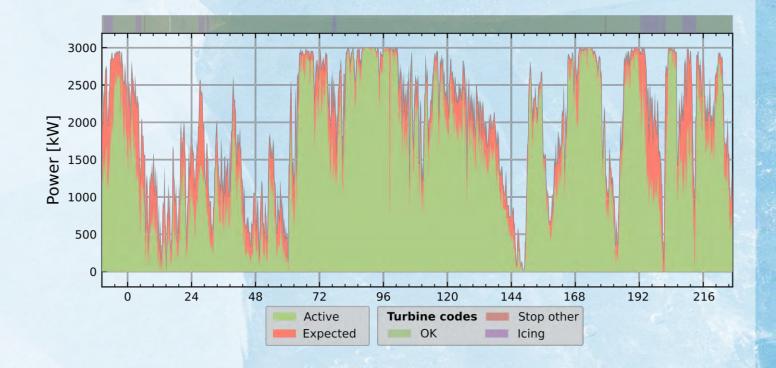


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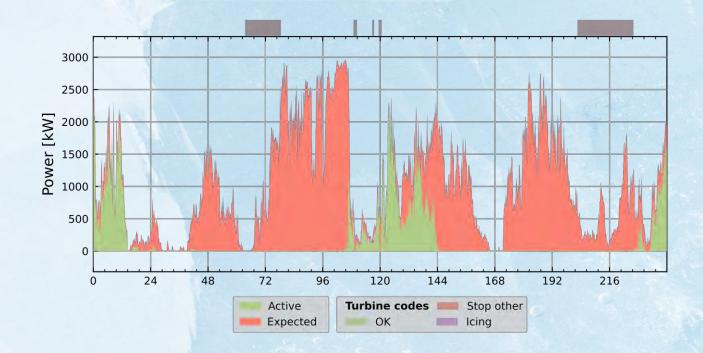
**V** lcetek

- Icing status not sensitive
- These periods can be significant
- Green = Produced
- Red = Expected
- Red visible = Loss
- Purple = Icing codes





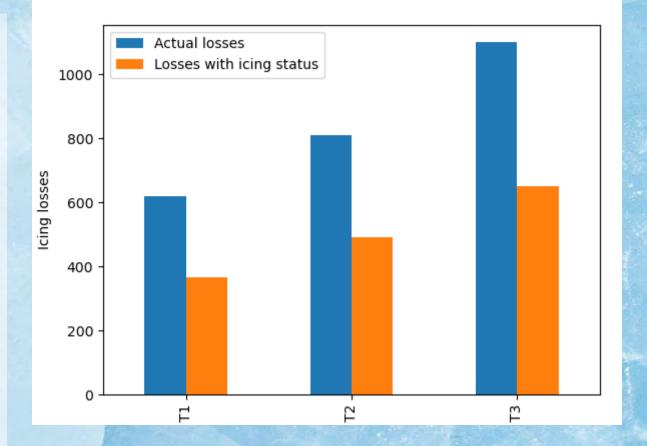
- Maintenance or faults codes during icing
- Overrides icing codes
- Icing stop before and after
- Underestimation of icing losses





## **Potential impacts**

- Only using stoppage or icing code
- Underestimation of icing losses
- Example inspired on real data



## **Using the right metrics**

- Isolate icing impact from wind
- Compare power production
- Compare the ratio of produced and expected energy
- Every turbine has its own set of conditions





# Our methodology

#### Estimating the expected power:

- Data cleaning before power curves (algorithms)
- Timeseries validation

#### Excluding external factors:

- In house algorithm to identify icing periods
- Learn from every case, build algorithms
- Use good metrics







## Conclusion

- Ice losses assessment requires long and rigorous process
- Data cleaning
- Accurate specific power curves
- Not relying only on turbine codes
- Validate with timeseries