

Game changer for wind turbines in cold climates

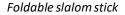


### **Linnovation AB**

- Founded in 2006 by the innovator Kjell Lindskog
- Innovation/product company, focus on heating solutions, composites
- Located in Skellefteå, Sweden
- Develop and manufacture heating products based on Linnovations patented technique
- Based on technique from previously "self developed" and commercialized products









Security case





Kiell Lindskog

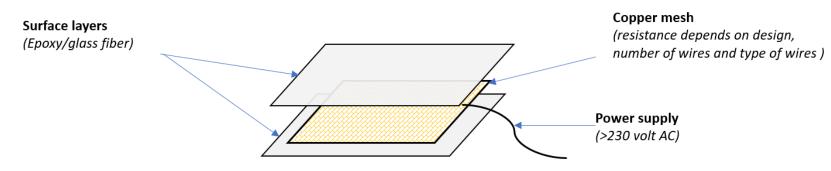
Tennis racket in composite

Secure weapon box

### LINVOVATION

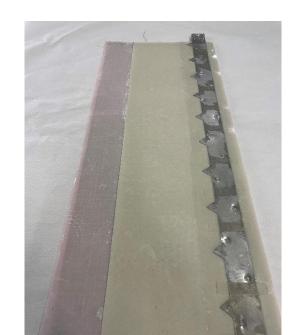
# **Linnovation heating panels**

#### Design of the heating panel





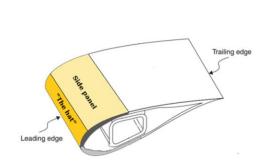
- Heating panels: copper meshes and pre-preg epoxy layers
- Design of copper mesh determine the heat distribution
- Dual use, both for heating and temperature measurements
- Patented

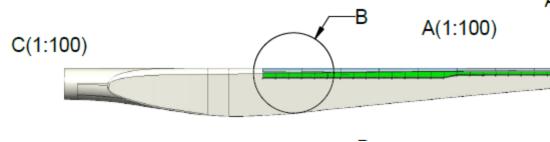




### **Linnovation AIS**

- Covers 2/3 of the length of the blade
- Individual temperature configuration per section/side
- No need for temperature sensors
- Lightning conductor integrated in the panels
- Possible to us as retrofit or in original blade manufacturing
- Real tests on WTG last three years











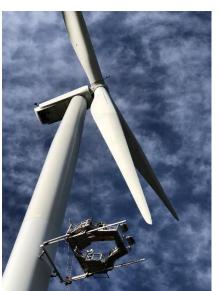


### Linnovation AIS, installation process

#### **New Installation or retrofit**

- 1. Preparation of the blade
- 2. Electrical installation of control electronics and power supply
- 3. Assembly of heating panels on the blade
- 4. Use heating system to cure the panels
- 5. Test and verify the installation
- 6. Clean up the blade



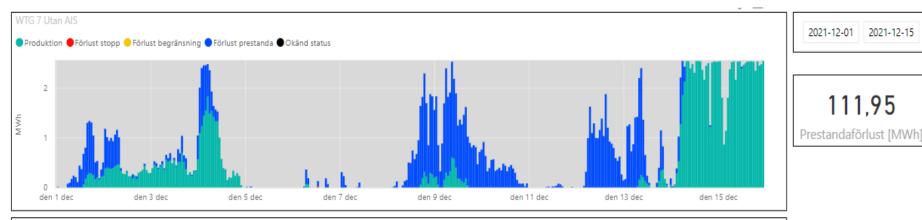






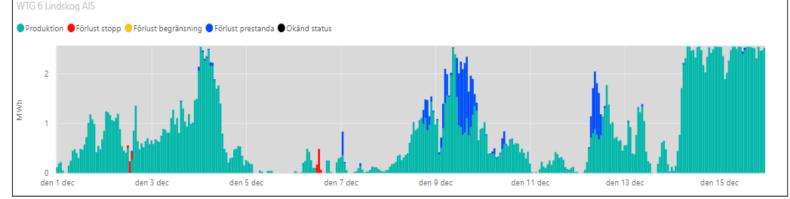


## Linnovation AIS, performance during ice events



WTG with Linnovation AIS

Reference WTG without AIS



20,60 Prestandaförlust [MWh]

111,95

### **Cold climate repairs**

- Epoxy composite repairs in cold climates
- Linnovation:s solution:
  - "Filler material" (epoxy pre-preg + epoxy layers)
  - "Repair-kit" (epoxy pre-preg + copper mesh)
  - Self regulating heating mat

#### Process

- 1. Clean the area of the damaged blade
- 2. Apply the filler material and repair-kit
- 3. Cure material for 16 to 24 hours with the heating mat
- 4. Clean up the blade (grinder or similar)





















# The service platform

- Weather protected service platform concept
- Prolongs the "repair season"
- "Indoor climate" for "outdoor repairs"
- Hydraulic opening for "easy access"



