

# Blade repair in artic climate

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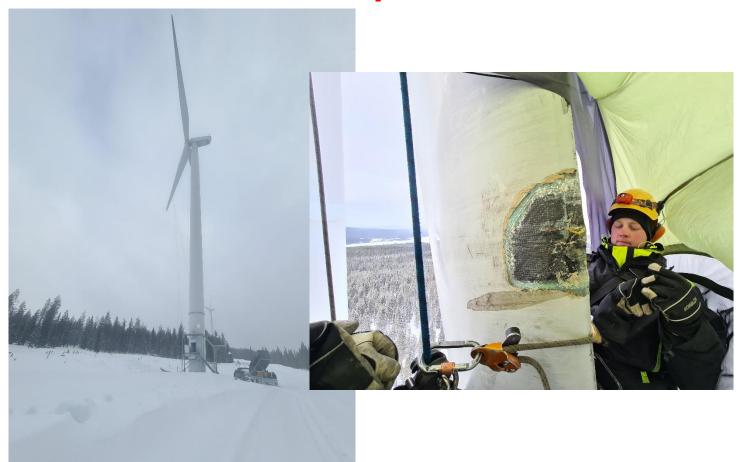


#### **Blade Solutions**

- Repair of carbon heat mats, AIS
- Cold climate repairs, small and structural



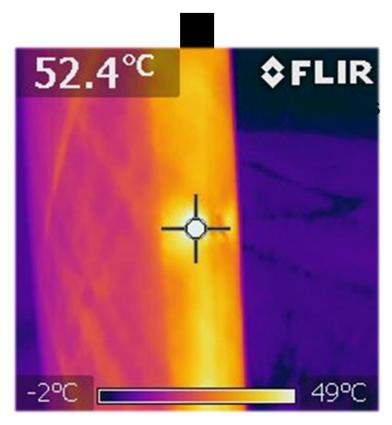
## AIS repairs





#### Carbon heat mat damage



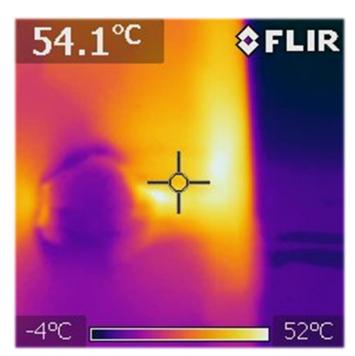






#### Carbon heat mat damage





Lightning

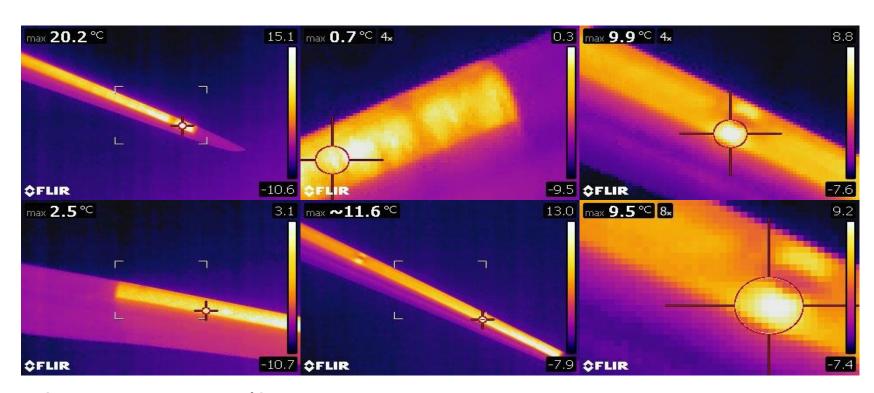


## Infrared inspections





### Infrared inspections



Set value at tip, 20 ℃



### Cold climate repairs

- Small repairs
- Structural repairs



## Small repairs

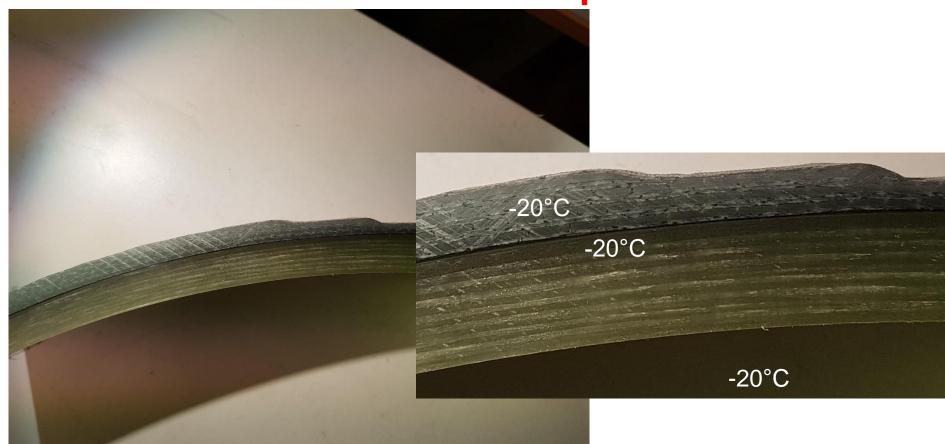




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## Structural repairs





## Cold climate repairs Resistive vacuum infusion

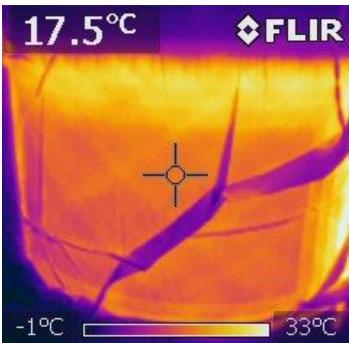






#### Vacuum infusion



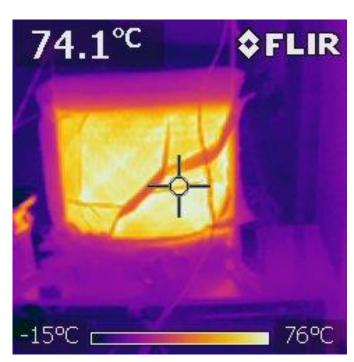


Outside temperature -15°C



## Curing and post curing

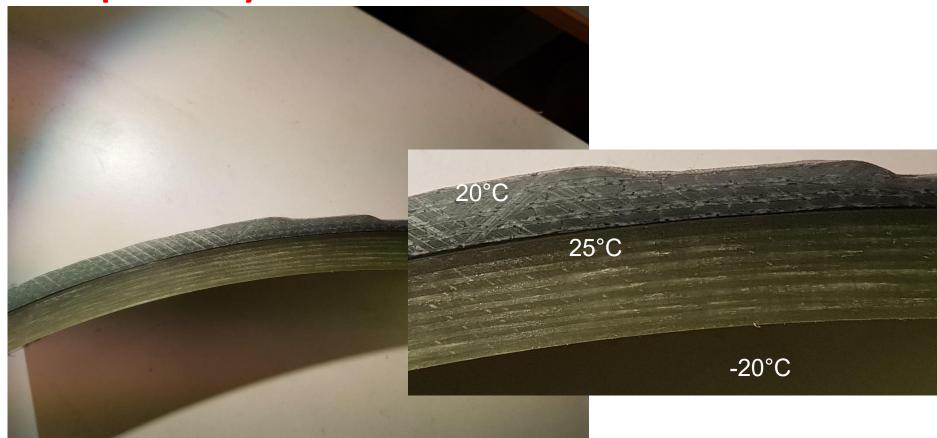




Outside temperature -15°C



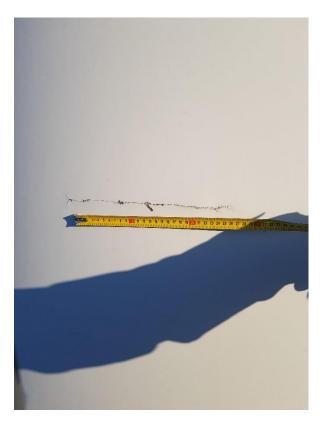
### Repair by resistive vacuum infusion





## Blade inspection and fibre wrinkle defect







## Remove gelcoat





#### Inside blade





## Crack propagation





#### Repair inside blade by resistive

vacuum infusion

**FLIR** 

**OFLIR** 

**OFLIR** 







## Results after removing bag





## After applying topcoat



