



IDD.Blade - Increase your energy yield

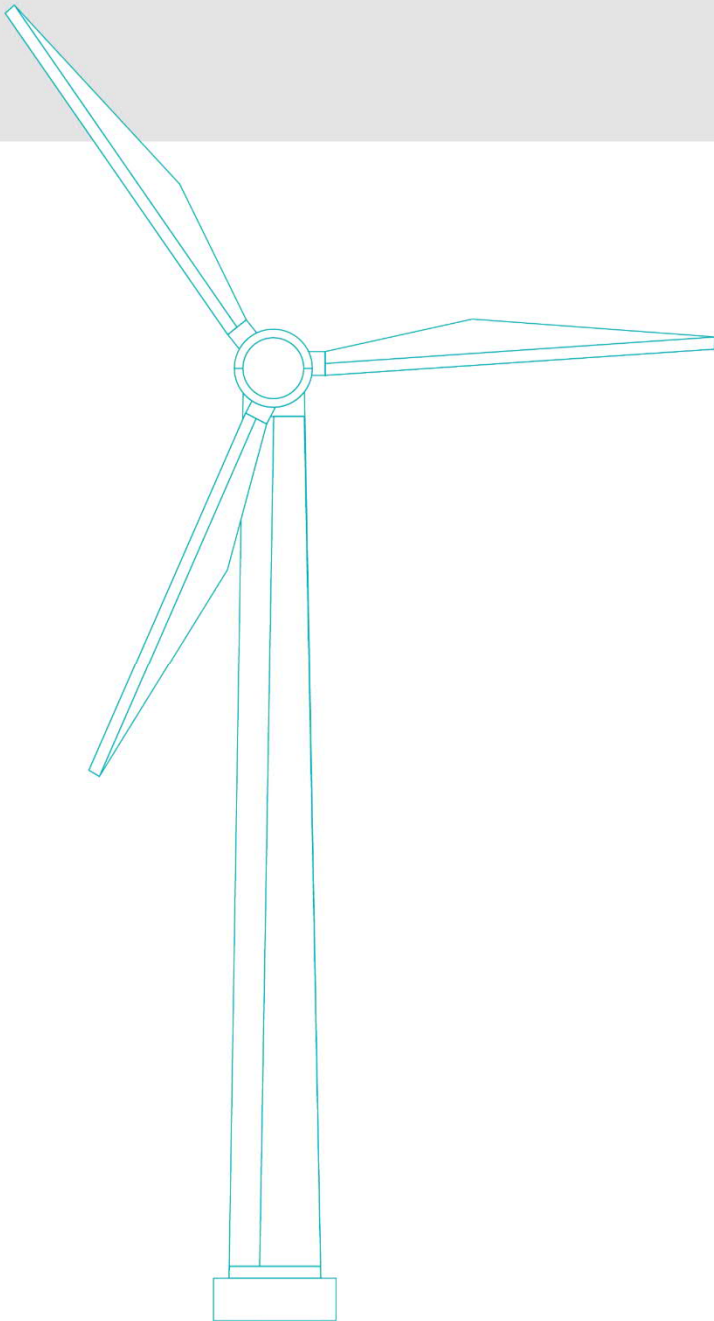


A Newton's cradle with five black spheres hanging from thin wires against a dark background. The spheres are arranged in a horizontal line, and the text is overlaid on a white band across the middle.

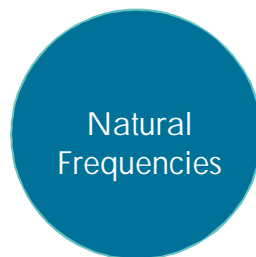
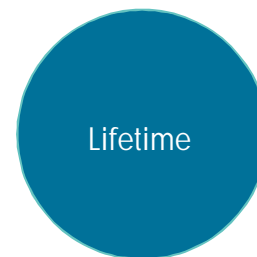
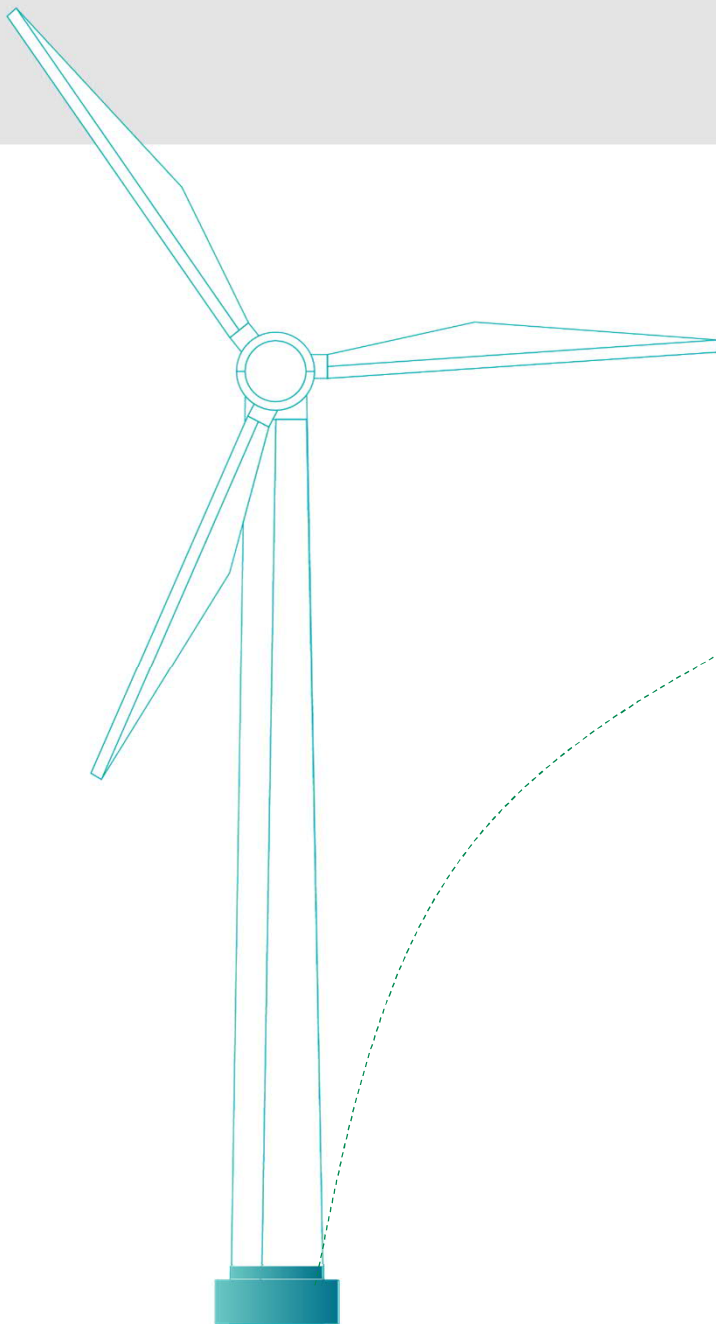
Connection to wind industry?



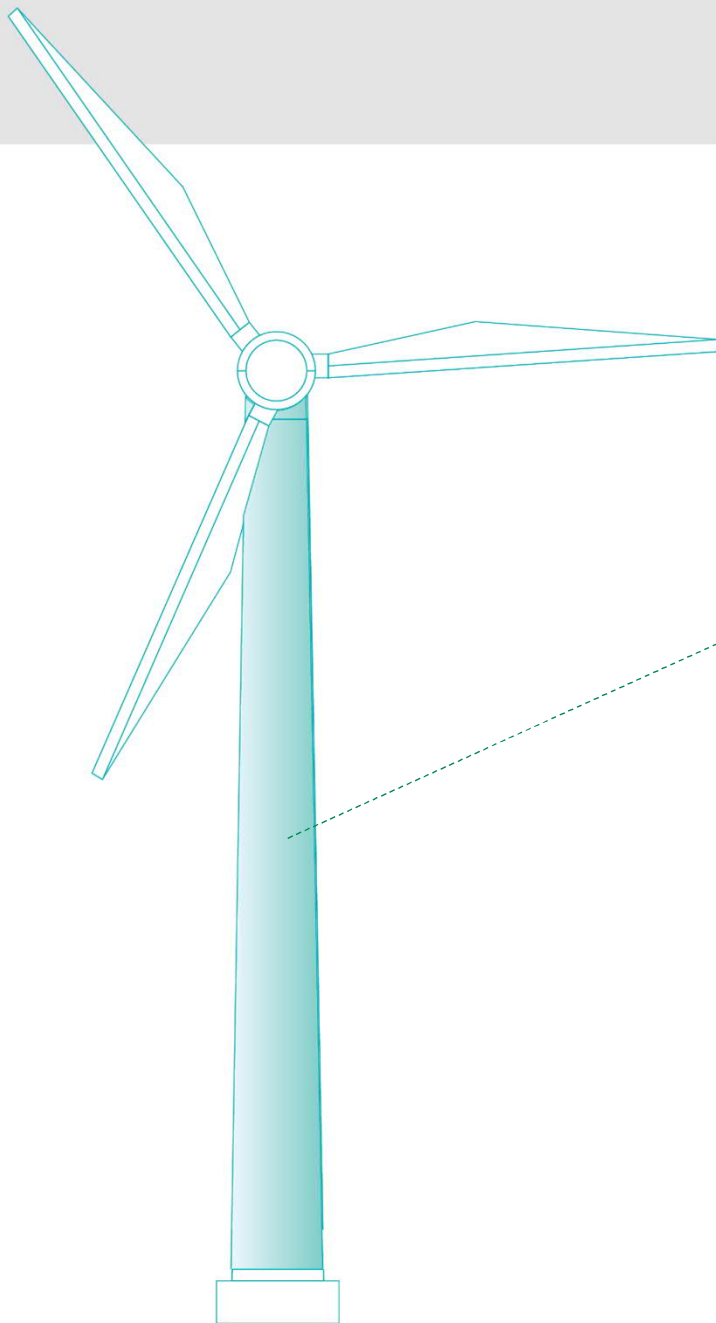
Wölfel Structural Health Monitoring



Wölfel Structural Health Monitoring



Wölfel Structural Health Monitoring



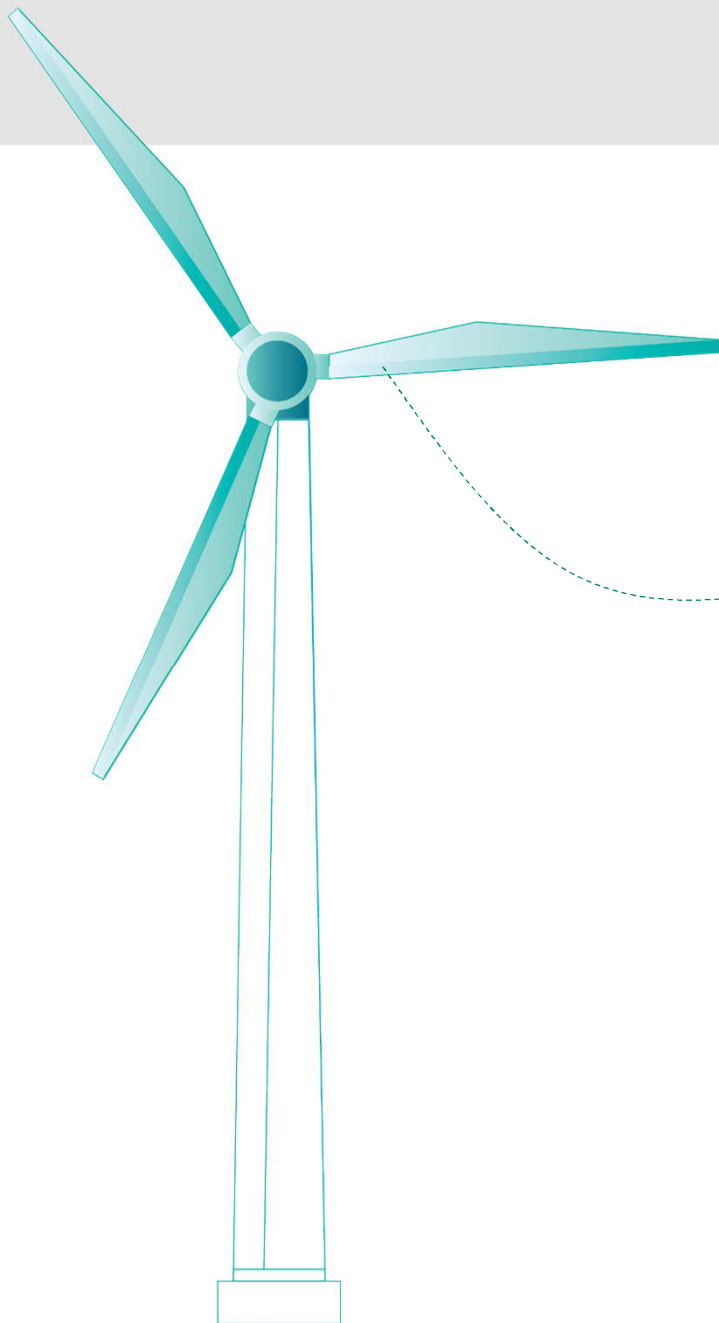
Lifetime

Natural
Frequencies

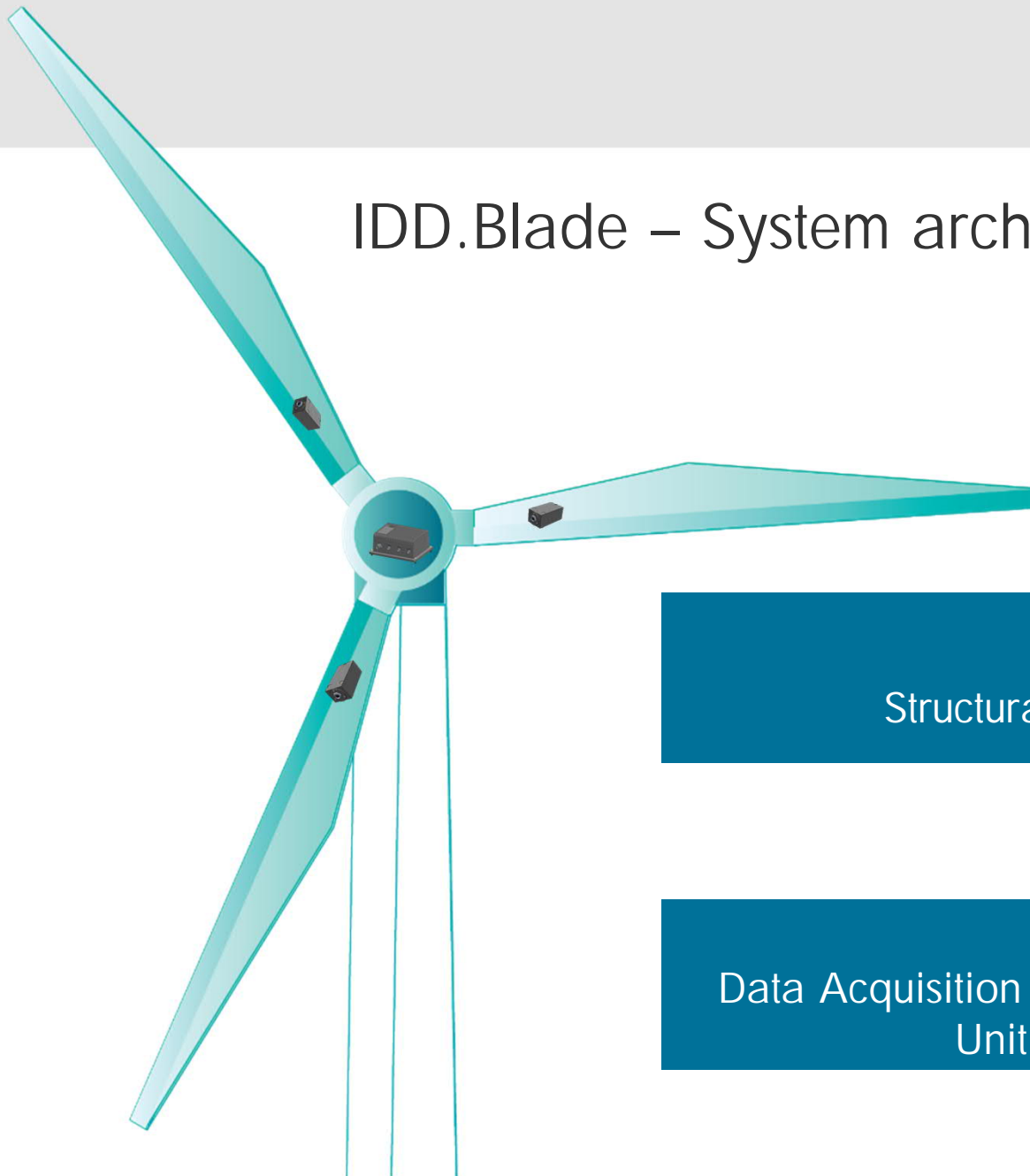
Rotor
Imbalances

Moments,
Loads and
Stresses

Wölfel Structural Health Monitoring



IDD.Blade – System architecture



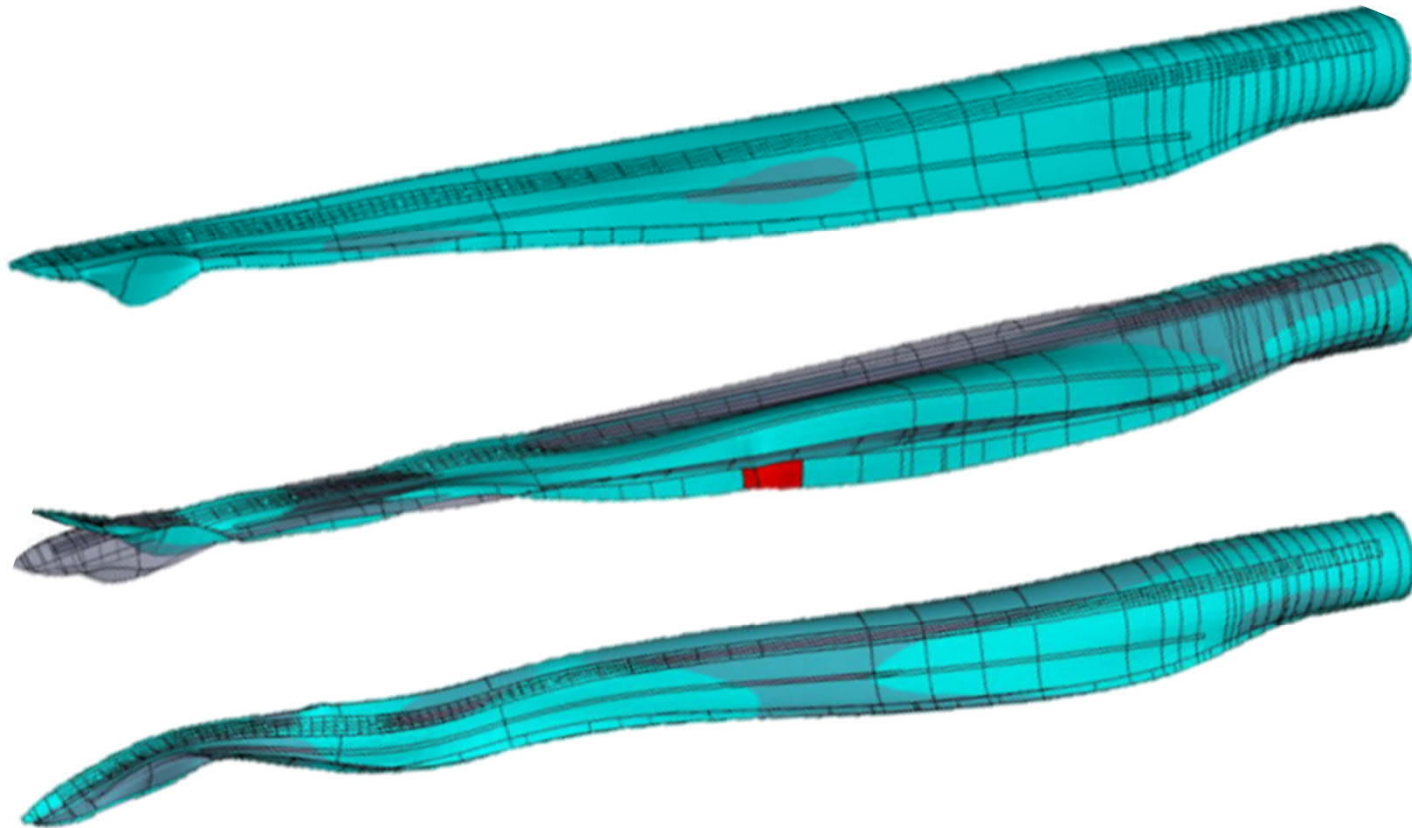
SNS
Structural Noise Sensor

DAPU
Data Acquisition and Processing
Unit – Interface PLC





Physical Principle

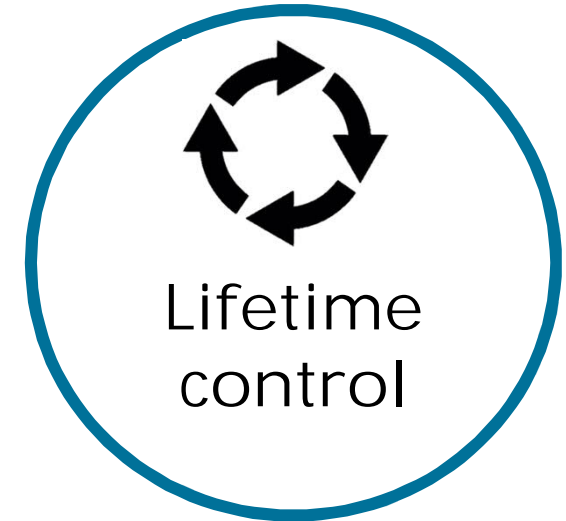


Rotor blade vibrations give us information about the state of the structure:

- Damage
- Ice

Structural damages and ice change the natural frequencies:

- Structural damages reduce the stiffness
- Ice increases the rotor blade mass





- Hazard to people as a result of flying ice chunks must be prevented.
No ice throw!
- Regulations vary per country
- State of the art technology with increased security level.
- Automatic Restart certified



<https://www.americanexperiment.org/2018/02/mn-wind-turbines-shut-safety-concerns-ice/>

DNV·GL

TYPE CERTIFICATE

Certificate No.: TC-DNVGL-SE-0439-03577-0	Issued: 2018-01-27	Valid until: 2020-01-26
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Issued for:
**Ice Detection System
IDD.Blade**
Specified in Annex 1

Issued to:
Wölfel Wind Systems GmbH
Max-Planck-Str. 15
97204 Höchberg, Germany

According to:
**DNVGL-SE-0439:2016-06 Certification of condition
monitoring**


Based on the documents:
CR-DNVGL-SE-0439-03577-0

Certification Report Ice Detection System IDD.Blade,
dated 2018-01-27

Changes of the system design, the production or the manufacturer's quality system are to be approved
by DNV GL.

Hamburg, 2018-01-27
For DNV GL Renewables Certification

Mike Wölbeking
Service Line Leader Component Certification



By DAKKS according DIN EN ISO 9001:2015
accredited Certification Body for products. The
accreditation is valid for the fields of certification
listed in the certificate.

Hamburg, 2018-01-27
For DNV GL Renewables Certification

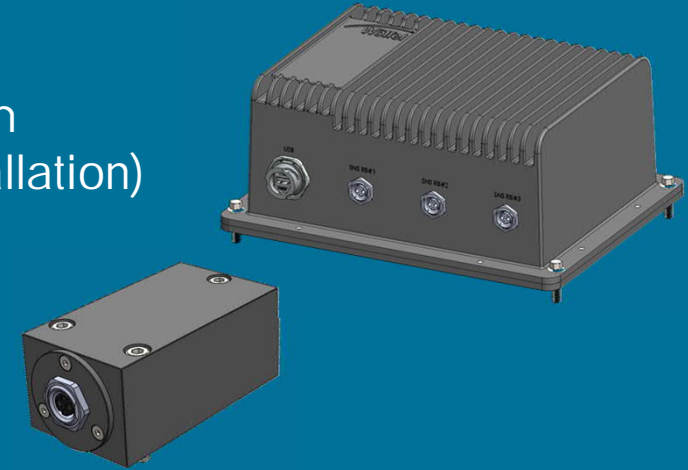
Robert Kasch
Senior Project Manager

The accredited certification body is Germanischer Lloyd Industrial Services GmbH, Brooktorkai 18, 20457 Hamburg.
DNV GL Renewables Certification is the trading name of DNV GL's certification business in the renewable energy industry.



Update of hardware platform

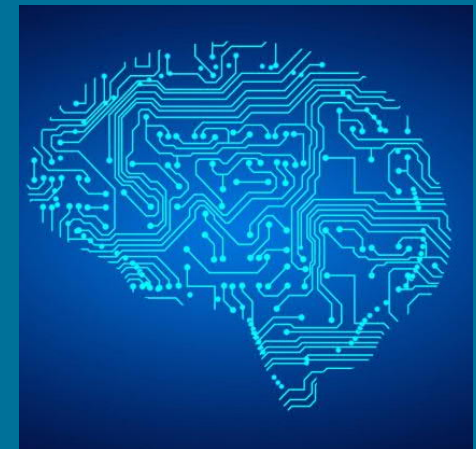
- Cost efficient (production + installation)
- Less space required
- Latest technology inside



Implementation of Artificial Intelligence

Machine learning algorithm is updating the accuracy permanently.

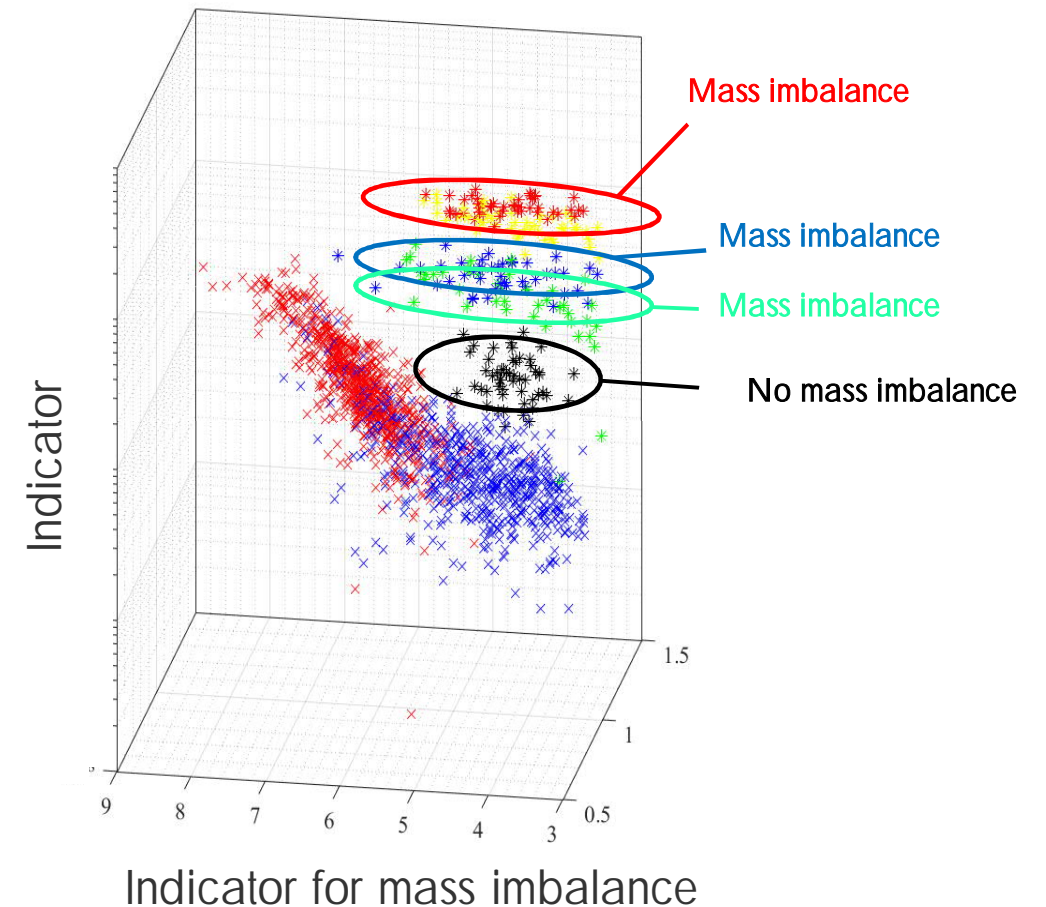
Higher Accuracy during longer Operation.

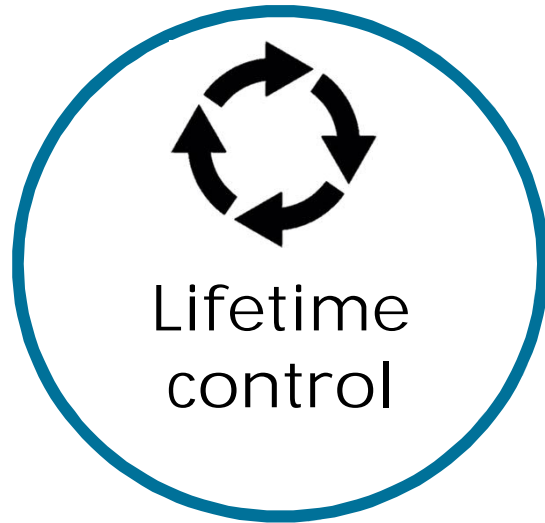




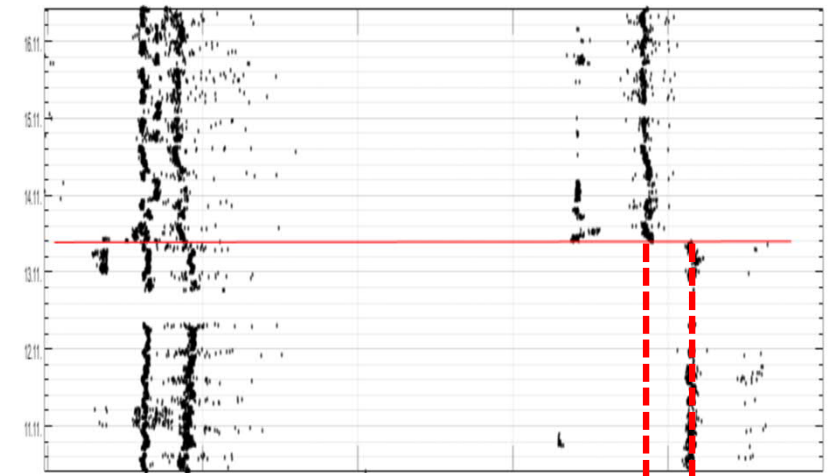
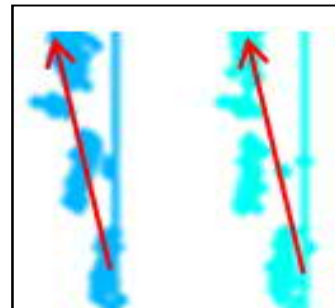
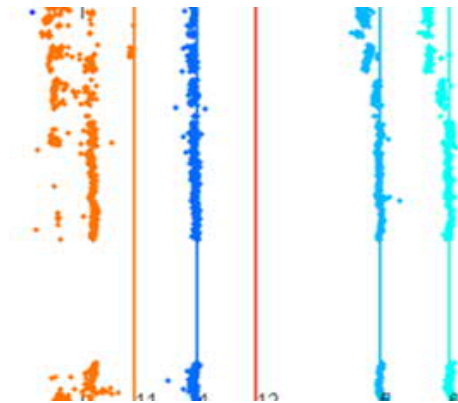
Higher loads and imbalances can lead to damages to the structure:

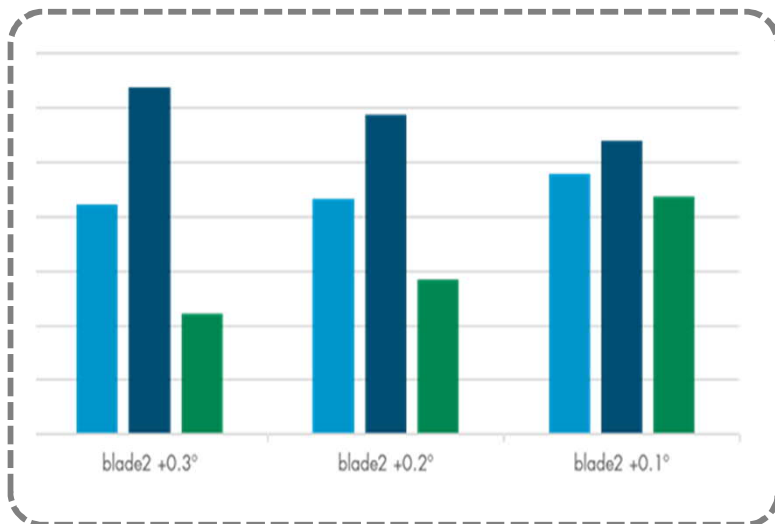
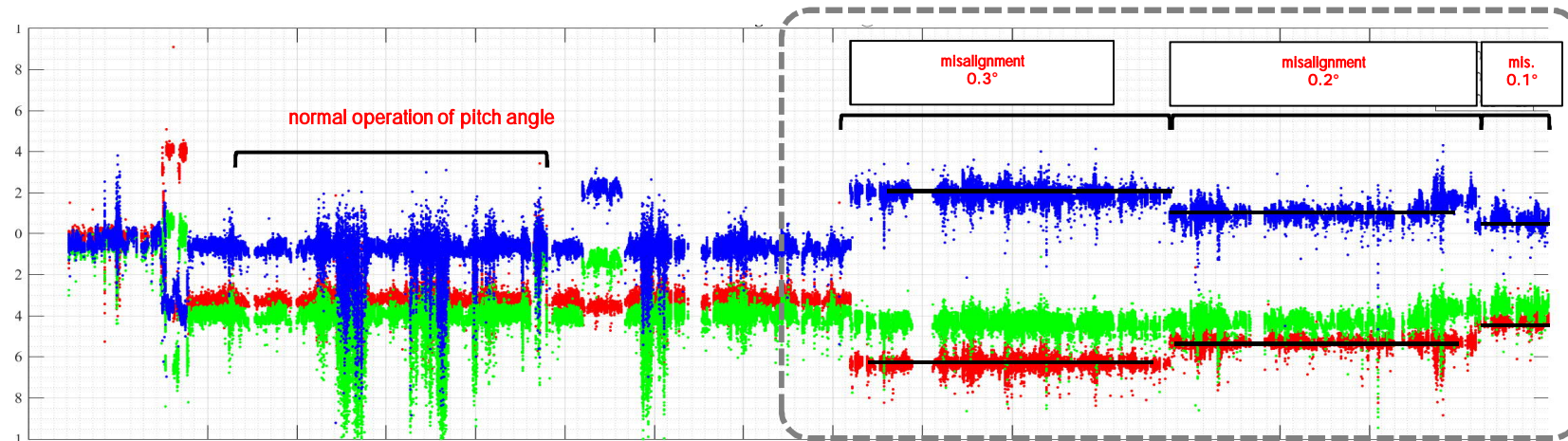
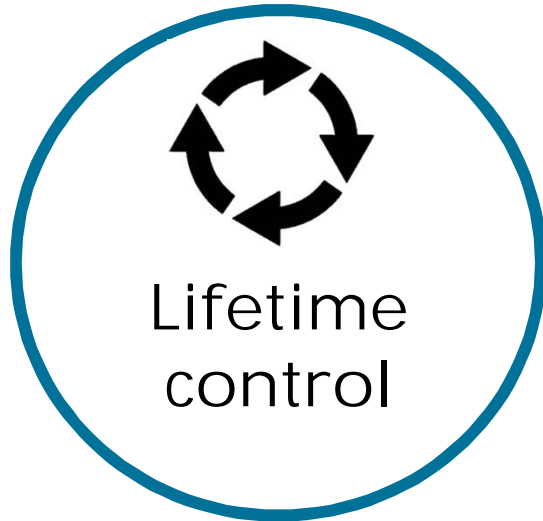
- enormous loss of revenue
- less lifetime for main components



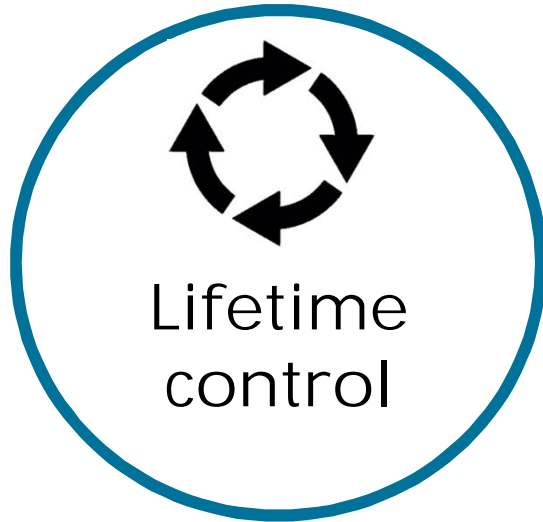


Rotor blade damage indication by a frequency shift



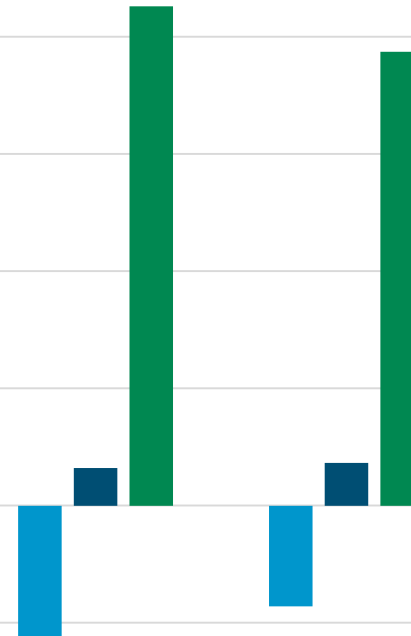


Pitch misalignment leads to different aerodynamic loading of the blades

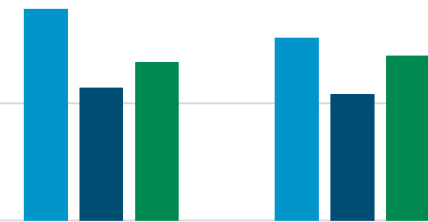


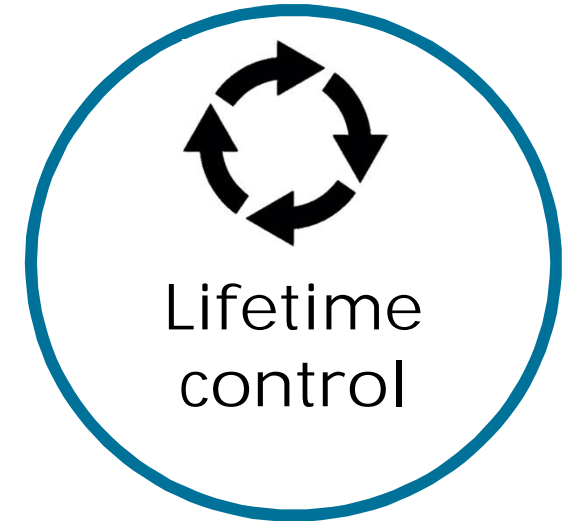
Passive control algorithm for optimizing of pitch angles based on real loads of each blade

Before pitch angle correction



After pitch angle correction





Keep your control - MIC.Wind

