### Developing ice detectors for wind turbines

# Outlook of requirements and improvements from 1990 till today

Winterwind 2014, Sundsvall, Sweden

Company: Labkotec Oy Authors: Jarkko Latonen (CTO) Tatu Muukkonen (Project Manager)





### Content of the presentation

- 1. History and present status of Labkotec Ice Detectors (slides 3 5)
- 2. Testing and certification of ice detectors (slides 6 11)
- 3. Blade ice detection (slides 12 13)
- 4. Summary



### Blade mounted ice detector 1994

First ever blade mounted ice detector was delivered by Labko Oy (nowadays Labkotec) to Finland, Pyhätunturi, 1994.

→ Start blade heating



Figure BF. The first blade mounted ice detector delivered by Labko Oy. Pyhätuniuri test station 1994.

Winterwind 2014 / Labkotec



### Other ice detectors





### Labkotec ice detectors for wind turbines

LID-3210C Control Unit and Ice Sensor	LID-3210D Control Unit with – Ice Alarm LED – Test button	LID/IS Ice Sensor – Sensitivity improved	LID-3300IP Control Unit – Web server (remote access) LID/ISD Ice Sensor – Sensitivity further improved

1Q/2008...2014

Winterwind 2014 / Labkotec

2002..2008

1994 ->

"Developing ice detectors for wind turbines – outlook of requirements and improvements from 1990 till today"

1Q/2010..

4Q/2008..2014

### Testing and certification of ice detectors

#### Challenge:

No certifications rules, standards or published best practices exist for icing or ice detection tests.

#### **Consequences:**

In-house methods need to be used to verify and improve the functionality of an ice detector.

Such methods are not always recognized and accepted by authorities and wind farm developers.



# Testing - freezing rain (2008) (1/2)

#### Test method:

Icing/Freezing rain, MIL-STD-810F, Method 521.2

#### Summary:

The Ice Detector LID/IS recognized the newly formed thin layer of ice at the preset signal amplitude on all three repetitions of the test and switched on the deicing of the detector at the preset lower signal amplitude.



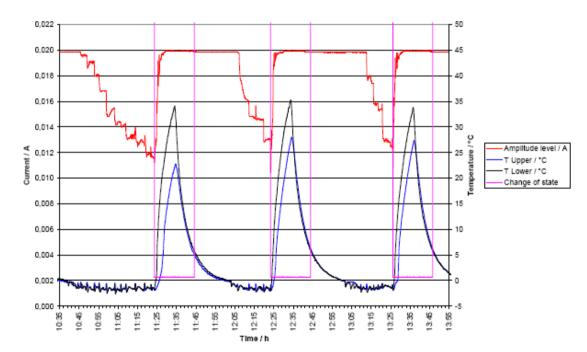


### Testing - freezing rain (2008) (2/2)

#### Test method:

Icing/Freezing rain, MIL-STD-810F, Method 521.2

Summary: (see previous slide)



Winterwind 2014 / Labkotec



# CFD modelling (2010/2011)

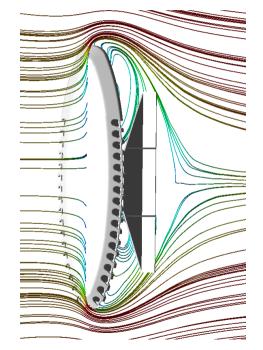
#### Test method:

Simulating the flow of ice particles of different size and velocity around LID/ISD ice sensor with CFD (Computational Fluid Dynamics) method.

#### Summary:

Shape of the sensor was changed to direct and increase the velocity of ice particles around the sensing wire.

 $\rightarrow$  Good correlation to the actual speed of blade.





# Testing - in-cloud icing (2011)

#### **Test methods:**

In-house methods by VTT to evaluate instrumental icing in standard icing conditions.

Simulations with 44 meter wind turbine blade.

#### Summary:

LID-3300IP ice detector is applicable for wind turbines and meteorological weather stations. Device is capable for detecting in-cloud icing and freezing rain.





### Field tests



Puijo MET station, Finland 2009-2014

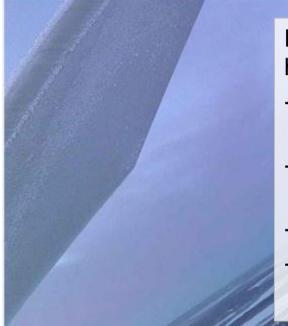


Wind turbines (data often confidential)

Winterwind 2014 / Labkotec



### Blade ice detector - advantages



Detecting ice DIRECTLY on wind turbine blade will have the following advantages:

- Immediate indication of ice (compared to rather slow response of in-direct methods)
- As a result of fast response, increased safety aspect and possibility to optimize blade heating
- Possibility to recognize type and amount of ice
- In case of turbine shut-down due to ice, automatic start-up after ice has been removed

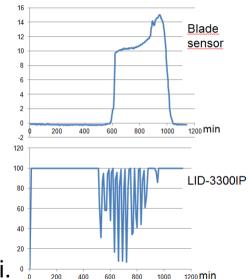
Winterwind 2014 / Labkotec



# Labkotec blade ice detector

- Labkotec is developing an ice detector for wind turbine blade
- Tests have been ongoing since 2011 in
  - In-house icing laboratory
  - Weather chamber
  - Icing wind tunnel
  - Met station
  - Wind turbine
- More information available later this year !

Got interested? Please contact: jarkko.latonen@labkotec.fi.



Winterwind 2014 / Labkotec



# Summary

- Labkotec is a pioneer and market leader in wind turbine ice detection.
- Labkotec has and will introduce new innovations for ice detection regardless of the fact that no certifications rules, standards or published best practices exist for icing or ice detection tests.
- Labkotec will develop an ice detector to detect ice directly on wind turbine blades.







www.labkotec.com