Benchmark of ice noise modelling

Max Muckermann – Winterwind 2015 – 03.02.2015



Personal Introduction

Max Muckermann

• Final year student at

E.ON Climate & Renewables GmbH, Technology and Innovation

- Studies of mechanical engineering at
 Bochum University of Applied Sciences
- Bachelor thesis:

Benchmark of ice noise modelling



Outline

- Background
- Ice noise analysis
 - Ice noise simulation
 - Ice noise field measurements
- Conclusion & Next steps



Background

- Increased noise due to ice is a new topic to E.ON
- Icing occurs at E.ON sites, but no noise issues so far

So why is it important to E.ON and the wind industry ?

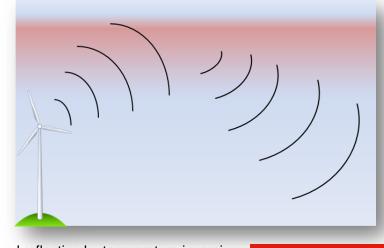
Noise of wind turbines is one of the main arguments against wind power

- Noise increases by ice accretion
- Ice-generated noise could exceed the noise regulations
- How to sort out the issue?



Noise regulations and development process

- Noise regulations: 40dB(A) at residential areas, e.g. in Sweden
- The operator has to provide evidence of being within noise regulations
- Due to potential uncertainties in the development process or complaints
 - Measurements afterwards are required
- Ice noise could exceed noise regulations investigations¹ in the past show:
 - Up to + 11 dB(A) over a clean blade could occur
- Ice noise is a potential uncertainty and could be a reason for complaints



Sound reflection by temperature inversion

Can we not just melt the ice from the blades?

Ice detection systems

- Registers ice on the blade
- At some amount of ice, safety risk and mechanical stresses are too high
- Turbine is stopped

De-icing systems

- Starts de-icing
- Ice melts
- Turbine can be restarted

Active anti-icing systems

- Blade is heated during operation
- Turbine continues production



Why can't de-icing and anti-icing systems solve the problem?

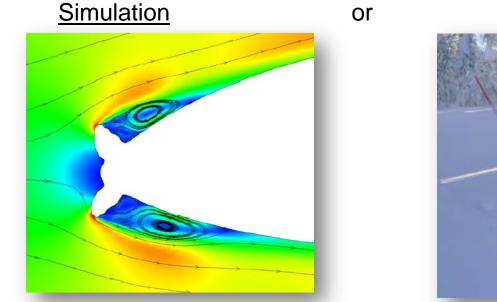
- **De-icing** systems only melt the ice while cut-off
- □ Ice noise can occur from start of icing till de-icing process
- Active anti-icing systems may only prevent severe ice accretion
- Light icing could be still present



Nordex active anti-icing system



How to get to know about ice noise?



Richard Hann, Winterwind 2013

<u>Measurement</u>



Peter Arbinge, Winterwind 2013

As ice accretion at leading edge can be simulated, ice noise simulation is possible, too.



General approach for a 3D simulation



- Full 3D simulation is possibly too time consuming for practical purposes
- Whole wind turbine mesh with ~100 Mio cells
- Computation time with supercomputer in the order of months
- Ice build-up codes may not provide sufficient resolution to reflect reality
 - Used to estimate power for de-icing
 - Ice has a complex structure



What can be done to save time?

- Simplifying the CFD calculation is limited
- Acoustic simulation requires a highly detailed flow simulation

```
Modify the approach:
```



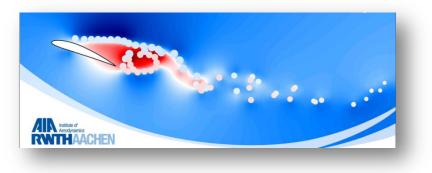
- At which local position along the blade, does the highest noise level occur?
- Compute again with local improvement
- Compare the results



An alternative method in CFD computation

AISE – An Integrated Simulation Environment

- Aerodynamic Institute of RWTH Aachen works on this method
- No finite volume method



Purpose:

- Reduce computation time *factor 100 times less than finite volume method*
- Be accurate enough for fluid dynamical and aeroacoustical analysis of complex geometries
- Almost all noise sources can be resolved and several acoustic solvers be applied



Pros and Cons about simulation

Pros

- Independent of icing events and weather conditions
- Icing events can be reproduced as needed
- Free of background noise

Cons

- High level of knowledge needed
- Very resource and time consuming
- Current academic models take too long to be of practical use for industry
- Needs to be validated



How field measurements work according to IEC-61400-11

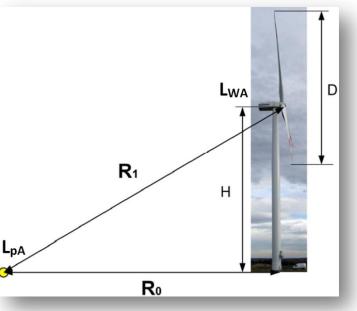
Measurements:

- Sound pressure level [dB(A)] downwind at <u>R₀= H + ½ D</u>
- Wind speed [m/s] to classify into wind bins from 6m/s to 10m/s
- Power output [kW] compare with power curve
- Noise propagation software needs sound power level L_{wA}



 $L_{pA} \rightarrow L_{WA}$

Microphone on acoustically hard plate



Position of microphone

Pros and Cons about field measurement

Pros

- Reflect best the reality
- No errors because of simplifications
- Do not need to be verified

- Errors in measurement
- Trees and bushes can invalidate the results

Cons

- Dependent of icing events and weather conditions
- Potentially long measurement campaigns needed to capture data
- Therefore also potentially costly and time consuming



How we can use the ice noise results

Situation:

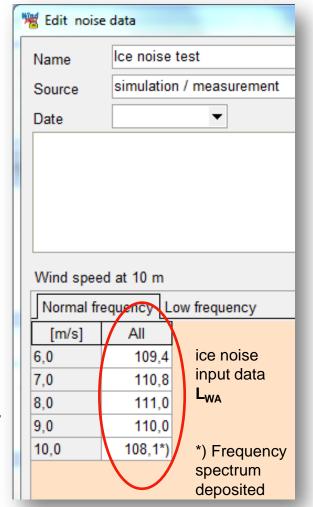
- Software tools are used to predict noise propagation
- Manufacturer provide input data

Challenge:

 Sound power level of ice noise is needed as new input data

Open questions:

- Is a frequency spectrum necessary?
- Anecdotal evidence: Ice noise is high frequency
- We can answer this when we know about the properties of ice noise



Screenshot – WindPRO 2.9

Outline

- Background
- Ice noise analysis
 - Ice noise simulation
 - Ice noise field measurements
- Conclusion & Next steps



What we know now

Conclusion:

- Simulation should be preferred: independent and very accurate
- Industries requires a method that can provide results faster
- New developments in CFD (e.g. AISE method) could make the change
- In any case measurements are needed for verifying simulation models and will also help us better understand the real significance of ice noise.

Next steps

- I will explore in my further work...
- ... If field measurements can provide data and insight
- ... How complex a model really needs to be for practical purposes



Thank you for your attention!

Contact: max.muckermann@eon.com

