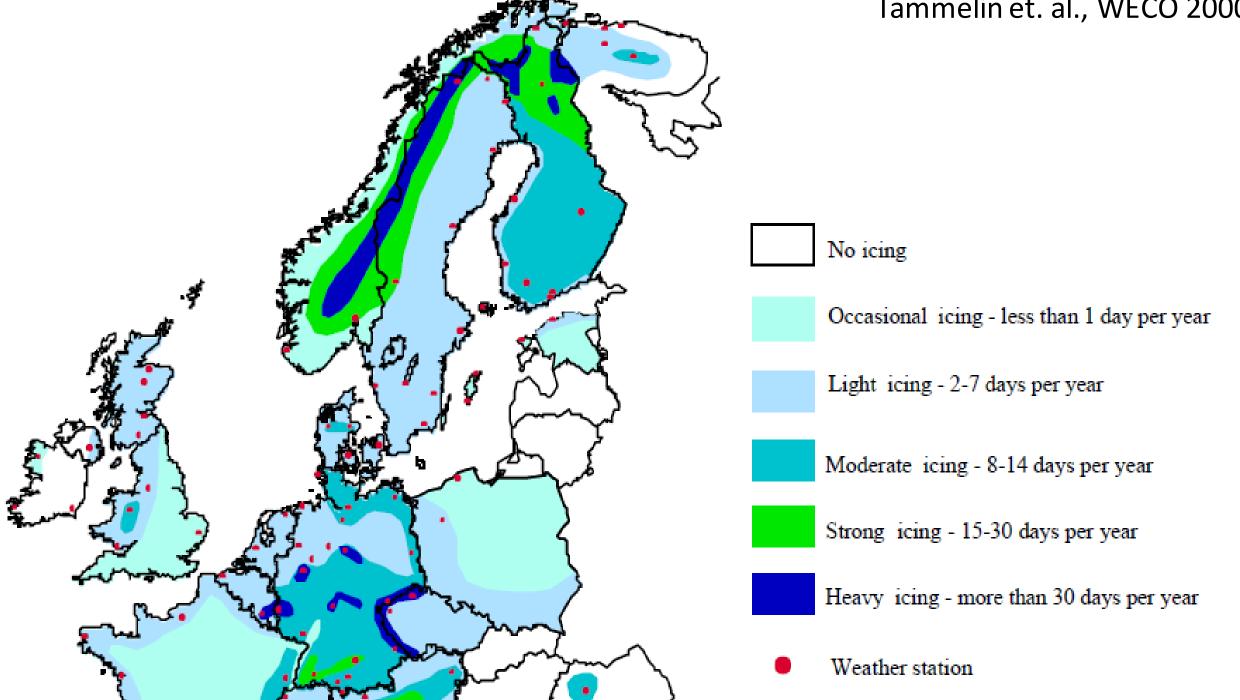


Experience with different ice detection methods

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- To protect the turbine
- To secure the production
- HSE

• Do different aims require different detection methods?



- Indirect
 - Production Data
 - Anemometer
- Direct
 - Sensors on the nacelle
 - Sensors in the blade



- Labkotec LID 3300
 - The detector is on the nacelle
 - Measuring the ice build-up on the sensorblade
 - Cyclic measurements
 - Cyclic heating to clear the sensorblade
 - Easy to install



- Blade Control
 - The detector is inside the blade
 - Measuring the oscillations of the blade
 - Measuring the ice build-up on the blade
 - Measuring both turning and stationary blades
 - A part of a condition monitoring system

Anti- or de-icing?

- Blade heating
 - A part of the blade is electrically heated
 - Air heating has limitations in energy transportation (Through the blade wall)
 - Has been proved to accelerate the de-icing considerably
- Anti-icing
 - Could be achieved with considerable Power levels and energy consumption
 - New surface materials could prevent the adhesion of ice

Ice detection experience

- Are there Differences between different sensor systems?
 - Installation
 - Do the ice detector function ?
 - Is the sensor correctly installed?
 - Do the detector respond correctly to the climatic conditions?
 - The operator needs to develope a "feeling" for the sensoring.

Outlook

- The icing under real conditions is not completely understood
- Weatherforecast for icing
- Operation routines to prevent icing
- Additional features of a complex sensorsystem



Thank You

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